

AAPA's 14th International Flexible Pavements Conference

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**Topic: Developing a proprietary
product under a quasi-
performance based specification**

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Background

- In 2009, NSW RTA implemented Specification RPB125 Thin Highly Textured Asphalt Surfacing
 - Ability to purchase proprietary products under a performance based criteria
 - To be used in conjunction with an effective Contractor accreditation scheme
 - More effective use of maintenance budget (deformation resistance, good durability, etc)

Specification RPB125

- Design, supply, placement and performance warranty of a stone mastic asphalt-like product of nominal aggregate size 7mm or 10mm.

RPB125 Appendix 1

Property	Test Method	Limits
Air voids in laboratory compacted samples (% voids in total volume of mix) #	AS 2891.5 (refer Clause 4.3.1), AS 2891.7.3, AS 2891.8, AS 2891.9.2	≥ 3.0 and ≤ 5.0
Marshall Stability (kN)	AS 2891.5 (refer Clause 4.3.1)	≥ 8
Marshall Flow (mm)	AS 2891.5 (refer Clause 4.3.1)	≥ 2 and ≤ 4
Rut resistance by wheel tracking test (mm rut depth)	AG:PT/T231	≤ 2
Cracking resistance by beam fatigue test (cycles to failure condition at standard reference test conditions)	AG:PT/T233	$\geq 8,000,000$
Permeability of laboratory compacted plant sample ($\mu\text{m/s}$)	RTA T655	≤ 10

Note #: Specimens prepared for determination of air voids in laboratory compacted samples must be prepared in accordance with AS 2891.5 with 75 blows of Marshall compaction.

RPB125 Requirements

- Minimum 5 year life cycle
- Compacted layer thickness 2.5 – 4 times the nominal product size
- After 24 months has not bled, cracked, delaminated or ravelled
- After 12 months surface texture depth has not diminished by more than 10% from the test results obtained immediately after installation

RPB125 Requirements cont'd

- Sideways Force Coefficient must not be less than 65 and aggregate PAFV ≥ 52
- Is specifying inputs (voids, PAFV, Marshall properties, etc) as well as desired outcomes appropriate under a performance based specification?

GripPhalt - Development

- Downer Australia's proprietary thin surfacing that will meet the performance intent of RPB125
- Loosely based on SMA concept
- Initially work on a 10mm mix and later a 7mm
- Optimised performance properties (grading and binder)

GripPhalt – Development con't

- Initial plant trials (Mogo July 2009 and Rosehill September 2009)

Production and Placement Trial









Final Product







W Downer











Do we always get it right?











Learnings

- Tailor the design to suit local materials – one grading doesn't fit all!
- Use appropriate materials (aggregates and binders).
- Understand the limitations of the mix.
- Make sure the underlying pavement is sound.
- Cutting chases.
- Pay attention to the basics.

Thank you.